

Appl. No. 10/731,937
Atty. Docket No. CM1976C
Amdt. dated October 28, 2004
Reply to Office Action of October 13, 2004
Customer No. 27752

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1. (Currently amended) A process of making a holographic structure comprising:

producing a pattern on an organic solvent based ~~embossed~~ embossable layer to form an embossed layer exhibiting a holographic effect;

applying a metallic layer onto said embossed layer; and

applying a primer and a printing ink layer onto said metallic layer such that said printing layer and said metallic layer are solely separated by said primer,

wherein said embossable layer comprises a polyester film and an acrylic based lacquer applied to said polyester film.

wherein said primer is water solvent based and wherein said printing ink layer is organic solvent based.

Claims 2-3. (Canceled)

Claim 4. (Currently amended) The process of claim ~~[[2]]~~1 further comprising the step of laminating said thermoplastic film to a second thermoplastic film.

Claim 5. (Original) The process of claim 1 wherein said metallic layer is an aluminum layer.

Claim 6. (Canceled)

Claim 7. (Original) The process of claim 1 wherein said ink layer comprises a colored ink and a white ink, said colored ink comprising ethanol as an organic solvent and said white ink comprising ethyl-acetate as an organic solvent.

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Claim 8. (Original) The process of claim 1 wherein said water solvent based primer comprises acrylic compounds.

Claim 9. (Canceled)